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CENTRAL FAX CENTER
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Table 1

	MODIFICATION OLEFIN RESIN SHEET			LAMINATION CONDITIONS		POST-PRODUCTION RESIN SHEET	
	RESIN TYPE	RADICAL GENERATOR CONTAINED (% by weight)	GEL FRACTION (%)	TEMPERATURE (°C)	TIME (minute)	GEL FRACTION (%)	ADHESION STRENGTH (N/10mm)
							TO GLASS
							TO PVF
EXAMPLE 1	SILANE GRAFT LLDPE	≤0.001	2	130 150	30 15	73 80	21 35
EXAMPLE 2	SILANE GRAFT EVA	≤0.001	5	130 150	30 15	71 74	28 43
EXAMPLE 3	SILANE GRAFT EEA	≤0.001	3	130 150	30 15	75 76	25 41
EXAMPLE 4	SILANE COPOLYMER LDPE	≤0.001	5	130 150	30 15	82 84	33 52
COMPARATIVE EXAMPLE 1	SILANE GRAFT EVA	1.65	14	130 150	30 15	47 82	10 48
COMPARATIVE EXAMPLE 2	SILANE GRAFT EEA	0.92	11	130 150	30 15	53 85	12 50
							4 45 5 46

(paragraph [0037], Kitagawa)